



INNOVATION DOWN TO THE LAST DETAIL

* DIMENSIONAL TOLERANCE FOR DOWEL HOLES: ± 0.02
 DIMENSIONAL TOLERANCE FOR THREADED HOLES: ± 0.1
 NAAMS DIMENSIONAL VALUES ARE HIGHLIGHTED

REV. 00 - 17/06/2015

WEIGHT

kg
3.17
 D2 handle included

GLOBAL STANDARD COMPONENTS
NAAMS

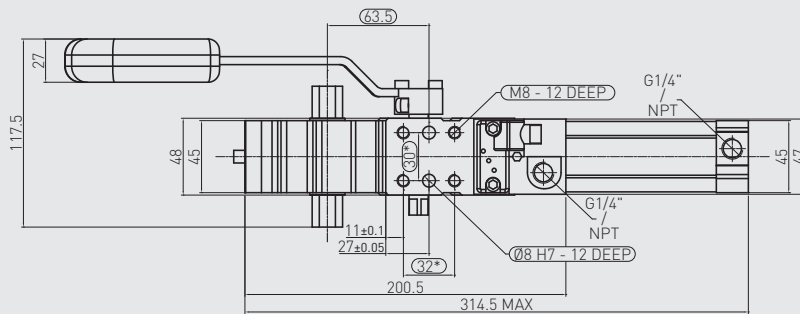
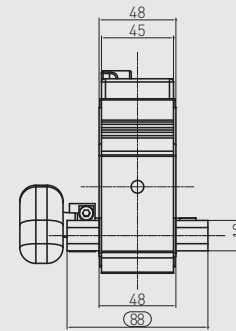
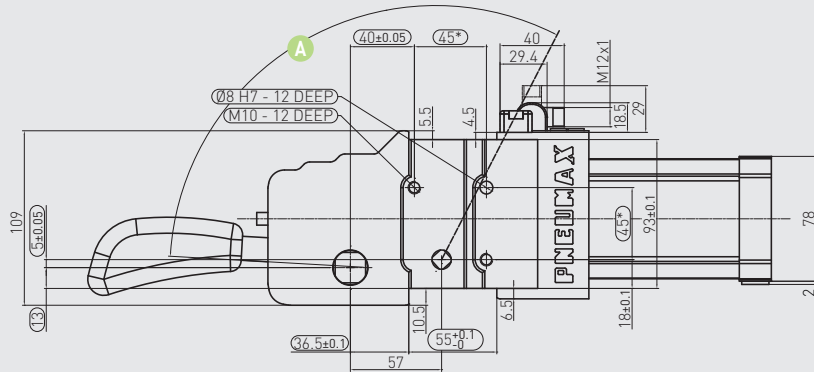
C2D250E

Power clamp

NAAMS std

50 mm bore

With manual operation



Handle swivel angle

Arm opening angle	Handle swivel angle A
0°	3.25°
15°	27°
30°	43°
45°	59.3°
60°	75.4°
75°	89.75°
90°	101°
105°	109°
120°	114.25°
135°	117.2°

Subject to change
 without notice





GLOBAL STANDARD COMPONENTS
NAAMS

CLAMPING ARMS

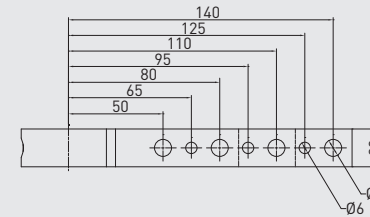
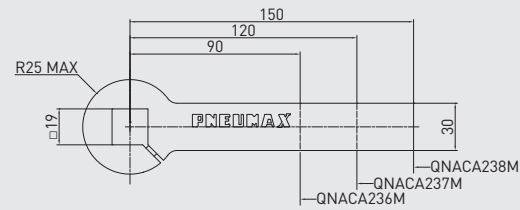
19 mm shaft



Steel

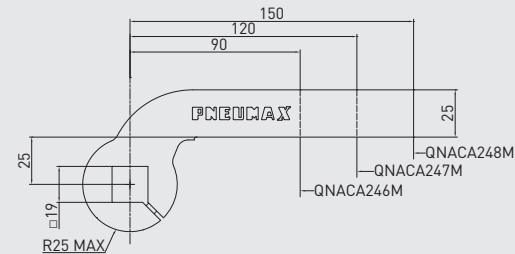
Subject to change
without notice

0 mm OFFSET



REV. 01 - 31/07/2015

25 mm OFFSET



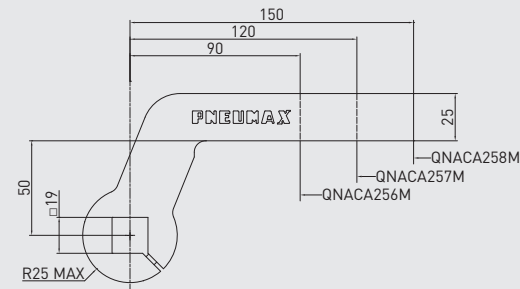
19 mm shaft – 0 mm offset

PART NO.	MATERIAL	LENGTH	WEIGHT (kg)	MAX OP. ANGLE POS. 1	MAX OP. ANGLE POS. 2	MAX OP. ANGLE POS. 3	MAX OP. ANGLE POS. 4
QNACA236M	Steel	90	0.4	135°	135°	135°	135°
QNACA237M	Steel	120	0.49	135°	135°	135°	135°
QNACA238M	Steel	150	0.58	135°	135°	135°	135°

Screws: M6x16 Tightening torque: 10 N m



50 mm OFFSET



19 mm shaft – 25 mm offset

PART NO.	MATERIAL	LENGTH	WEIGHT (kg)	MAX OP. ANGLE POS. 1	MAX OP. ANGLE POS. 2	MAX OP. ANGLE POS. 3	MAX OP. ANGLE POS. 4
QNACA246M	Steel	90	0.44	135°	135°	135°	135°
QNACA247M	Steel	120	0.52	135°	135°	135°	135°
QNACA248M	Steel	150	0.6	135°	135°	135°	135°

Screws: M6x16 Tightening torque: 10 N m



19 mm shaft – 50 mm offset

PART NO.	MATERIAL	LENGTH	WEIGHT (kg)	MAX OP. ANGLE POS. 1	MAX OP. ANGLE POS. 2	MAX OP. ANGLE POS. 3	MAX OP. ANGLE POS. 4
QNACA256M	Steel	90	0.52	135°	135°	135°	135°
QNACA257M	Steel	120	0.6	135°	135°	135°	135°
QNACA258M	Steel	150	0.68	135°	135°	135°	135°

Screws: M6x16 Tightening torque: 10 N m

